

Product information

Composite



EXTER UP 102

FEATURES

- Water and styrene resistance
- Excellent workability
- Mechanical properties

COMPOSITION

- Unsaturated polyester resin



Pre-accelerated isophthalic polyester gelcoat formulated for the construction of fiberglass products. White color, resistant to water and UV, applied by brush.

APPLICATIONS

- Marine, transport, sanitary, furniture.

TYPICAL PROPERTIES

Specifications writers: These values are not intended for use in preparing specifications. Please contact your local sales representative prior to writing specifications on this product.

Properties	Unit	Value
Appearance	Visual	Viscous white liquid
Specific weight	g/cm ³	1,2 ± 0,1
Viscosity (2 rpm)	mPa.s	50.000 ± 10.000
Viscosity (20 rpm)	mPa.s	11.000 ± 2.000
Solid residue	%	71 - 75
Mixing ratio (MEKP 50%)	%	1 - 2
Geltime at 25°C (1,5% MEKP at 50%)	Minutes	9 ± 2
Exothermic peak	°C	190 ± 10
Thixotropic index	Ratio	4 - 5
Hardness	Barcol	>40

SETTINGS

Mix the product thoroughly before each withdrawal from the container.

MIXING

Catalyze with MEKP (50%) in a quantity of 1.0-2.0%.

APPLICATION

Apply at a temperature between +18°C and +25°C. Apply by brush in a thickness of 0.4 - 0.5mm, approximately 600-800 g/m². For spray application, dilute with styrene monomer, depending on the system used. For repairs, add paraffin solution to improve surface drying.

HANDLING PRECAUTIONS

The information for a correct and safe handling of the products are contained in the safety data sheet. Consult the safety

data sheets before use for complete information on the risks for health and environment and for suitable protective devices to be adopted. Share the safety data sheets with all the staff involved in the use of the products.

USABLE LIFE - STORAGE

The product is stable for 3 months if stored from 16°C to 22°C, away from light and heat sources. Avoid contact with ferrous or copper salts, organic and inorganic peroxides.

PACKAGING

Use stainless steel packaging or lacquered drums. Avoid galvanized iron containers. For other packaging please contact our sales department.

LIMITATIONS

This product is neither tested nor represented as suitable for food contact, skin contact or medical uses.

LIMITED WARRANTY

The information contained in this document is offered in good faith based on Chemix research and is believed to be accurate. However, as the conditions and methods of use of our products are beyond our control, this information should not be used as a substitute for the tests that customers must first perform to ensure that Chemix products are fully satisfactory for their specific applications. The warranty is only applicable to the values indicated in the Product Sales Specifications. The sole and exclusive compensation for products with values that are out of specification is limited to the replacement of the product or the refund of the purchase price.

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www.chemix.it

Chemix Srl Via Berlinguer 8, 21010 Golasecca (Italy). Phone +39(0)331959373 info@chemix.it